

**Precision meets Motion**



**Manual**

**EWS . Trifix<sup>®</sup> and EWS . ProLine**

**EWS**  
Tool Technologies

**How to install the Trifix® / ProLine tool holder**

- Loosen the thrust piece in the turret; where **EWS . ProLine** tools are used, remove the 4 DIN 912 screws.
- Remove the tool holder or sealing plug to be changed from the turret.
- Please always check before installation that the O-rings at the tool shaft are undamaged.
- Thoroughly clean location hole, bearing surface as well as Trifix slots and rails.
- Insert the new tool holder.
- Tighten the toothed thrust piece with the specified torque (see table below).
- The tool is now aligned and ready for operation.
- Where **EWS . ProLine** is used, now tighten the 4 DIN 912 screws.



**EWS . Trifix®**



**EWS . ProLine**

**Starting torques of the clamping screws of the thrust pieces**

Shaft Diameter d <sub>1</sub> DIN 69880 (mm)	Max. Starting Torque T <sub>A max</sub> (Nm)
20	10
25	10
30	25
40	50
50	50

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